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once the crack has fully cured, the repair must be inspected to ensure that it is completely bonded to the surface and solid. if the repair is not bonded, it should be retouched with more epoxy. if the crack is not completely sealed, there may be a gap where moisture can enter the crack. in this case, it may be possible to insert a polyurethane sealant into the crack. this sealant is available in a number of colors and will prevent moisture from entering the crack. the repair should be checked periodically for any changes in appearance. another option is to heat the epoxy to a temperature of 80-100f which will reduce its viscosity and allow it to penetrate into small cracks easier. the epoxy should be heated uniformly, do not overheat cartridge. you should be able to see the crack fill in. if the crack is not filling in, the configuration of the nodes will need to be changed. changing the node configuration is usually easier if

you first set up the boundary conditions in the simulation. the boundary conditions will specify the load applied at the crack. for a simple crack, the load will be zero, and the boundary conditions will be dirichlet. a dirichlet boundary condition says the crack will be fixed in the x-direction, but free in the other two directions. for the y-direction, the crack will be free, and for the z-direction, the crack will be free. a crack is then set up, and the boundary conditions are changed to dirichlet. once you get this far, you will need to start the simulation and look for the history output. it will show you the variation of the crack with respect to time. this will give you an idea of whether the crack will propagate, and where this will happen. the first step is to select all contours in the crack. this will give you an idea of how the crack is loaded. the next step is to select the contours that were not selected. this will give an idea of how the crack might propagate. you will need to compare these two sets of data to find out whether the crack will propagate.

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